



EFD1000 and EFD500 Instructions for Continued Airworthiness

AIRCRAFT MAKE:	
AIRCRAFT MODEL:	

Modification of an aircraft under the EFD1000 AML Supplemental Type Certificate obligates the aircraft operator to include the maintenance information provided by this document in the operator's

ICA, Aircraft Maintenance Manual and operator's Aircraft Scheduled Maintenance Program.

AIRCRAFT SERIAL NUMBER:

Aspen Document # 900-00012-001 Revision AE



Revision	Description of Change	ECO
ICA Revision IR through Revision AC	See ECO record	See ECO record
AD	Extend internal battery and external battery (EBB-58) replacement interval to 2200 hours or 4 years (Section 11)	6169
AE	Removed redundant information in the Introductory Information section. Added instructions for 910-00001-009, -010, -021, -023 and -027 EFD systems.	6194

ICA – RECORD OF REVISION



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1 Introductory Information

These Instructions for Continued Airworthiness (ICA) provides instructions necessary for authorized personnel to inspect and maintain the EFD500 and EFD1000 system installed by the EFD1000 AML-STC.

This document must be printed and included with the aircraft Instructions for Continued Airworthiness, and arranged for easy and practical use.

Description of the Appliances and its Systems and Installations:

The Aspen Avionics EFD1000 and EFD500 systems are multi-purpose displays. The EFD1000 contains an internal Air Data and Heading Reference System (ADAHRS) that is used to provide attitude, heading and air data for the display. The EFD500 is a variant of the EFD1000 and does not contain the internal ADAHRS.

For additional information, refer to Section 3 of the EFD1000 and EFD500 SW v2.X Installation Manual, 900-00003-001 Rev CF or later. For additional information on the EFD1000 E5 see Section 3 of the EFD1000 E5 Flight Display Installation Manual, 900-00041-001 Rev () or later.

y	may be necessary for maintenance or preventive maintenance:
Replacement Parts:	See Section 1 of the EFD1000 and EFD500 SW v2.X Installation Manual, document
	900-00003-001 Rev CF or later (or for the EFD1000 E5, 900-00041-001 Rev () or
	later) for Aspen replacement parts.
	For the APS4A Altitude Preselect System, contact:
	Avionik Straubing Entwicklungs GmbH
	Flugplatzstr. 5 Atting D-94348 Germany
	www. avionik .de
Software Version	Class III aircraft (typ. >6000 lbs. Maximum Gross Takeoff Weight (MGTOW), see AC
Compatibility	23.1309-1X) require a PFD containing RTCA DO-178B Level B software. Verify the
	software level on the EFD Data tag before installation. See Section 5.2, "ICA Software
	Compatibility" of the EFD1000 and EFD500 SW v2.X Installation Manual, document
	900-00003-001 Rev CF or later.
Operating Instructions:	See the EFD1000 Aircraft Flight Manual Supplement (AFMS), document
	900-00008-001 or the EFD1000 E5 Aircraft Flight Manual Supplement (AFMS),
	document 900-00038-001.
Wire Routing Locations:	See attachment to this document (part of the permanent aircraft records).
Wiring Diagrams:	See attachment to this document (part of the permanent aircraft records).
Special Tools	For bonding checks, use a milliohm meter such as an Extech 380460 Portable
	Precision Milliohm Meter or equivalent.
	It may be required to align the EA100 Adapter to the autopilot computer using a KTS-
	150 Test Set, a KTS-158 Test Set, a KTS-154 Test Set or equivalent and following the
	autopilot manufacturer's procedure for aligning the gyro (KI-256) to the autopilot
	computer (these Test Sets are normally available at autopilot-qualified Bendix-King
	dealers). The EA100 Alignment Tool (acquired through the dealer ramp Section of the
	Aspen.com web site, see Tech Note 2010-10) will be used to manipulate the gyro
	pitch and roll signals and the autopilot Test Set will be used to measure the autopilot
	demodulated gyro voltages. In the case of the KFC225 the Remote Terminal Interface

The following data may be necessary for maintenance or preventive maintenance:

	(normally available at autopilot-qualified Bendix-King dealers) will be required in place of the test sets.
	See Appendix E of the EFD1000 and EFD500 SW v2.X Installation Manual, document 900-00003-001 Rev CF or later or Appendix E of the EFD1000 E5 Dual Electronic Flight Instrument (EFI) Install Manual, 900-00041-001 Rev () or later for detailed information.
	It may be required to receive a WiFi signal from the CG100. A wireless-enabled device such as a laptop computer, iPad, iPhone or Android device will be suitable for this purpose.
Consumables	Loctite® 242® Threadlocker or equiv
	Dow Corning 738, MIL-A-46146 or equiv
	Pro-Seal PS 870B-1/2, MIL-PRF-81733D or equiv

2 System Description and Information about the Interface of the EFD1000/500 System with the Aircraft

The EFD1000 PFD, EFD1000 EBD, and EFD1000 E5 system is comprised of the Electronic Flight Display (EFD), Remote Sensor Module (RSM), Configuration Module (CM) and optional Analog Converter Unit (ACU or ACU2). Optionally one or two MFD displays of either the EFD500 or EFD1000 may be installed with an accompanied PFD system. An optional EA100 Adapter (autopilot attitude adapter) may be installed.

The EFD1000 PFD, EBD and E5 system provides display of attitude, airspeed, altitude, direction of flight, vertical speed, turn rate, and turn quality. The system may optionally provide display of navigation information through interfaces to GPS Receivers and/or VHF Navigation Receivers.

When interfaced with a compatible autopilot, the EFD1000 system provides heading and course datum information to the autopilot, which enables the autopilot to follow the Course and Heading values set by the pilot on the EFD1000.

If optional MFD displays are installed they can present terrain, traffic, weather, and WX-500 Stormscope data to the flight crew. The EFD1000 MFD can be used as backup instruments to the PFD supporting reversionary capabilities. The EFD500 presents MFD data, but cannot be used for backup or reversion.

The optional EA100 supplies pitch and roll stabilization signals to the autopilot. The article has no direct pilot controls.

The Avionik Straubing TSO'd APS4A is integrated with the EFD1000 and provides Altitude Preselect capability. The APS4A is not applicable to the EFD1000 E5.

The CG100 Gateway allows mobile devices to interface to other avionics through an EFD1000 MFD or EFD500 MFD.

NOTE: Other modifications to the aircraft could affect the EFD1000 PFD and MFD magnetic sensors. The EFD1000 PFD and MFD heading performance should be checked after other modifications. See Section 10.5.4, heading accuracy test in the EFD1000 and 500 SW 2.X Installation Manual, document 900-00003-001 revision CF or later.

3 Description of How the EFD1000 System Operates and is Controlled, Including Special Procedures and Limitations

The EFD1000 system is controlled by a switch marked "EFD1000 PFD" or "PFD", "ASPEN" (for EBD system), "EFD" (for E5 system) and, (if installed) "EFD1000 MFD". The system is ready to be operated when the initialization screen disappears, and the EFD1000 attitude and heading display is shown. See the EFD1000 Aircraft Flight Manual Supplement (AFMS), document 900–00008–001 or EFD1000 E5 Aircraft Flight Manual Supplement (AFMS), document 900–00008–001 or EFD1000 E5 Aircraft Flight Manual Supplement (AFMS), document 900–00038–001 regarding which appliances are installed, how the EFD1000 system operates, and is controlled, and special procedures and limitations.

A 30-minute Emergency Battery is required for EBD installations and may be required in some EFD1000 MFD installation configurations if it is being used as any required secondary instruments.

See the attachment to this document (part of permanent aircraft records) for detailed interface information.

3.1 Maintaining Security Safeguards with the Aspen Connected Panel

The Aspen Connected Gateway is an appliance not required by 14 CFR Part 23 that permits bidirectional communication of data between wireless devices and the EFD1000 MFD. Security of the communication link to the EFD1000 MFD is important and appropriate for these instructions. Generally, the system automatically controls the security aspects of the communication link, however the operator has responsibility to assure adequate security when it comes to the human interaction.

3.1.1 Physical Security

The Connected Gateway System can be linked to several wireless devices at the same time. Only devices that are within range of the Wi-Fi signal can be linked. Therefore the devices that can be linked while in flight are limited to the devices in the aircraft. Physical security does not require maintenance or assurance for continued airworthiness. This is an operator consideration.

3.1.2 Operational Security

When the aircraft is in operation, only those systems used for Connected Gateway should be linked. Keep the password confidential. The operator should assure that only authorized devices have access to the Connected Gateway. Operational security does not require maintenance or assurance for continued airworthiness. This is an operator consideration. The password for the Connected Gateway Wi–Fi for a particular aircraft should be safeguarded and only supplied to those who are trusted. If an unexpected device is connected and a flight plan is sent, the choice is simply to reject the flight plan.

3.1.3 Security Safeguards Monitoring

If there are attempts to violate security rules while in flight, as shown by an unexpected candidate flight plan, reject the flight plan and turn off Aspen GTWY by the switch. Do not

operate it until the security breach is addressed. Security safeguards monitoring does not require maintenance or assurance for continued airworthiness. This is an operator consideration.

3.1.4 Management Procedures

Measures should be established to prevent malicious introduction of unauthorized modifications to the wireless device, including the operating system, the hosted applications and the databases or data links. This might include maintaining a separate wireless device that is exclusively for aircraft use and limiting the number of applications loaded to those that are known to be non-malicious. Management procedures do not require maintenance or assurance for continued airworthiness. This is an operator consideration.

3.1.5 Maintenance Procedures for Maintaining Security Safeguards

With the EFD1000 or EFD500 MFD and the CG100 operating, display the CG100 status by going to the MFD Gateway page. Verify that Device: LINK STATUS CG100: is reported as LINKED. Use a wireless enabled device to search for the SSID of the installed Gateway. By default, the SSID is ASPENCG100. Verify that access requires a password. This also checks the functionality of the CG100 Gateway software and hardware.

4 System Operation and Procedures for System Testing During Ground Running

Refer to the EFD1000 AFMS, document 900-00008-001 or EFD1000 E5 AFMS, document 900-00038-001 for instructions on system operation. For System Testing refer to Section 10, Appendix E (EA100), Appendix F (A/P Source Select), Appendix G (APS4A) and Appendix H (CG100) of the EFD1000 and EFD500 SW v2.X Installation Manual, 900-00003-001 Rev BY or later. For the EFD1000 E5 refer to Section 10 and Appendix E (EA100) of the EFD1000 E5 Dual Electronic Flight Instrument (EFI) Install Manual, 900-00041-001 Rev () or later.

NOTE: Appendix H of document 900–00008–001 directs the user to another supporting document (900–000023–001, see "System Checkout") information for the CG100. This is because the primary document for the STC is document 900–00003–001, and information regarding support documentation will be in this document.

To check the functionality of the CG100 Gateway software and hardware, see Section 3.1.5.

5 Servicing and Scheduling Information

The EFD, RSM, ACU, ACU2, CM, EA100, APS4A, CG100, and EBB58 have no field serviceable components. Return defective units to Aspen Avionics or an authorized dealer. No equipment is required for servicing.

Recommended times for cleaning, inspecting, testing lubricating and adjusting each component of the EFD1000 System. See the Periodic Maintenance and Calibration Section.		
EA100 Verify the operation of the internal autopilot disconnect relay annually (See Section 11)		
Internal battery	Inspection every twelve months (See Section 11)	
EBB58 Emergency Backup Battery	Inspection every twelve months (See Section 11)	
A/P Source Select switch	elect switch Verify operation annually (See Section 11)	
All other components Refer to Section 12 for inspection requirements.		

6 Overhaul Period

None required.

7 Commercial Parts

There are no commercial parts in the installed EFD1000/500 system.

8 Special Tools

For bonding checks, use a milliohm meter such as an Extech 380460 Portable Precision Milliohm Meter or equivalent.

It may be required to align the EA100 Adapter to the autopilot computer using a KTS-150 Test Set, a KTS-158 Test Set, a KTS-154 Test Set or equivalent and following the autopilot manufacturer's procedure for aligning the gyro (KI-256) to the autopilot computer. The EA100 Alignment Tool will be used to manipulate the gyro pitch and roll signals and the autopilot Test Set will be used to measure the autopilot demodulated gyro voltages. In the case of the KFC225 the Remote Terminal Interface will be required in place of the test sets.

9 Airworthiness Limitations

There are no Airworthiness limitations associated with the installation of this appliance. The Airworthiness Limitations Section is FAA approved and specifies maintenance required under 14 CFR § 43.16 and § 91.403 unless an alternate program has been FAA approved.

10 Distribution of Revisions

Notification of changes to this ICA will be sent to all owners on record. The changed document will then be available in the Dealer Ramp section at <u>www.aspenavionics.com</u>. Paper copies are available on request, contact Aspen Avionics at www.aspenavionics.com.

11 Periodic Maintenance and Calibration and Storage Limitations

All maintenance is considered "ON CONDITION" unless otherwise noted in this ICA. The EFD Internal battery and the Emergency Backup Battery must be replaced in the interval identified below. There are no other storage limitations.

EBB58 Emergency Backup Battery (use with EFD P/N 910-00001-002, -012, -007, and -017)

The EBB58 Emergency Backup Battery when installed must be visually inspected and tested as described below once every 12 months and biannually (every 6 months) after 3 years (from date of installation) to ensure it meets the minimum 30-minute requirement for powering the EFD1000 MFD and EBD under all foreseeable conditions. The EBB58 must be replaced every 4 years (from the date of installation) or 2200 flight hours (from the time of installation) (whichever occurs first), or if it fails the following visual or operational tests.

Remove the EBB from the tray and visually inspect for the following:

- Leakage from the battery especially around the metal seams
- Evidence of water contamination
- Evidence of corrosion

If any of the above issues are noted return the EBB58 to Aspen Avionics for repair.

Re-install the battery and check the battery capacity as follows: (this test must be run at room temperature approximately 25° C)

- Turn on the EFD1000 MFD or EBD
- Press MENU Key
- Select POWER SETTINGS, Main Menu page
- Press the BATTERY line select key

BAT LEVEL IN --.-- will be displayed for a short period of time as battery capacity is being measured. This could take up to 10 minutes if the ambient temperature is below 0° C.

BAT	LEVEL
	0:13

Once the capacity is measured ON BAT XX% REM will be displayed.



The "ON BAT" indication must read a minimum of 80% to continue. If the battery capacity is below 80% then the battery should be charged by returning the MFD or EBD to aircraft power. The EBB will charge as long as the display is turned on and aircraft power is supplied.

With the battery displaying greater than 80% charge set a timer for one (1) hour. After the one hour time has elapsed the MFD or EBD must still be operating on battery. If the EBB will not supply the minimum 1 hour operating time or fails to charge above 80% return the battery to Aspen Avionics for repair.

Instructions for battery replacement are contained in Section 12.



Following the battery endurance test and while operating on battery power, switch the "EBB EMER DISC" switch to "DISC"; verify the display powers OFF. Return the "EBB EMER DISC" switch to "NORM"; verify the display powers ON and is on battery power.

Switch the MFD or EBD back to aircraft power and recharge the EBB to 80% or greater prior to release to service.

EFD Internal Battery (EFD P/N 910-00001-001, -003, -004, -009, -010, -011, -013 -021, -023, -027 and 900-00101-001)

The internal back-up battery in the EFD must be tested once every 12 months and biannually (every 6 months) after 3 years (from date of installation) to ensure it operates properly. Each EFD with an internal battery must have the battery replaced every 4 years or 2200 hours, or if it fails the following operational test.

This test must be run at room temperature approximately 25° C.

- Turn on the EFD1000 or EFD500
- Press MENU Key
- Select POWER SETTINGS page from the Main Menu
- Press the BATTERY line select key

BAT LEVEL IN ---- will be displayed for a short period of time as battery capacity is being measured. This could take up to 10 minutes if the ambient temperature is below 0° C.



Once the capacity is measured ON BAT XX% REM will be displayed.



The "ON BAT" indication must read a minimum of 80% to continue. If the battery capacity is below 80% then the battery should be charged by returning the EFD to aircraft power. The battery will charge as long as the MFD is turned on and aircraft power is supplied.

With the battery displaying greater than 80% charge set a timer for 30 minutes (40 minutes for the E5, -009, -010, -021 and -027 EFD). After the 30 minute (40 min for E5, -009, -010, -021 and -027 EFD) time has elapsed the EFD must still be operating on battery. If the internal battery will not supply the minimum 30 minutes (40 min for E5, -009, -010, -021 and -027 EFD) operating time or fails to charge above 80%, replace the battery and return the failed battery to Aspen Avionics.

Instructions for battery replacement are contained in Section 14. Contact customer service at Aspen Avionics or an authorized Aspen Avionics Dealer for a replacement battery.

Switch the EFD back to aircraft power and recharge the internal battery to 80% or greater prior to release to service.

EA100 Autopilot Disconnect (if the EA100 is installed)

The ability of an EA100 to disconnect the autopilot must be tested annually. The test is accomplished in the following manner:

Turn on the PFD, or EBD, or E5 and all MFD systems. Verify the "A/P AHRS FAIL" light extinguishes. Engage the autopilot and then pull the "A/P AHRS" circuit breaker. If the autopilot disengages immediately and the A/P AHRS light simultaneously illuminates, then the test was successful. Restore the circuit breaker. If the autopilot fails to disengage then arrange for repair of the EA100 or associated wiring.

A/P Source Select (if installed)

The switch must be tested annually. The test is accomplished in the following manner:

Turn on the PFD and all MFD systems. Engage the autopilot and verify the PFD heading bug will steer the HDG mode of the autopilot. Disconnect the autopilot. Press the MFD "REV" button and then momentarily push the A/P Source Select switch to the MFD REV position. Engage the autopilot and verify the reverted MFD heading bug will steer the HDG mode of the autopilot.

EFD Display Backlight

The EFD display backlight has a median expected life of 50,000 operating hours. Replacement of the lamp is on-condition as it may last longer or shorter than 50,000 hours. It is up to the operator to determine whether the backlighting has become too dim for its intended use.

ACU, ACU2, RSM, APS4A, CM, CG100

The ACU, ACU2, RSM, APS4A, CG100 and the Configuration Module require no periodic maintenance or calibration.

11.1 Inspection Checklist

FAR 43.15, Additional performance rules for inspections, Para. (c)(1) Annual and 100-hour inspections, requires "Each person performing an annual or 100-hour inspection shall use a checklist while performing the inspection. "Depending on the options and thus the associated complexity, it may be advantageous to prepare a checklist to be used when performing an Annual or 100-hour inspection. For all installations, the information will be found in Sections 11 and 12 of this document. Those items marked "If Installed" means that the inspection should only be conducted if the equipment is installed in the aircraft. Refer to the EFD1000 Aircraft Flight Manual Supplement, document 900-00038-001 or EFD1000 E5 Aircraft Flight manual Supplement, document 900-00038-001 for this aircraft to determine the equipment installed.

Section 11 Checklist

- 1. Check the EBB58 battery (if installed) in accordance with Section 11 of this document.
- 2. Check the EFD internal battery in accordance with Section 11 of this document. Note that each EFD has a battery.
- 3. Check the EA100 Autopilot disconnect switch (if installed) in accordance with Section 11 of this document.
- 4. Check the A/P Source Select switch (if installed) in accordance with Section 11 of this document.
- 5. Verify Security Safeguards in accordance with Section 3.1.5 of this document.

12 Unit and Wiring Inspection

All units, brackets, installation hardware and wiring of the EFD1000 system should be checked as defined below during annual inspection. Items found to be defective should be repaired or replaced prior to returning the aircraft to service. The performance of this inspection should not create the need for additional protective treatment (Alodine, paint, etc) of surfaces within the aircraft.

EFD Inspection

The EFD(s) should be inspected for damage and their operation should be verified using documents identified in Section 1 of these ICA's. The EFD wiring, pneumatic tubing, and quick disconnects should be checked for integrity, damage, chafing, or excessive wear. The EFD braided bonding strap should be checked for proper termination at the EFD and aircraft grounding point to maintain HIRF and Lightning compliance.

Verify \leq 3 milliohms from EFD ground stud to airframe ground. The installation of the EFD should be inspected for corrosion on the EFD and the structure it is mounted on. The fasteners should be inspected for tightness and general condition.

ACU/ACU2 Inspection - if installed

The ACU should be inspected for damage and its operation should be verified using documents identified in Section 1 of these ICA's. ACU wiring should be checked for damage, chafing, or excessive wear. Verify ACU chassis bonding from the face of the unit (connector side) to airframe ground is \leq 3 milliohms to maintain HIRF and Lightning compliance. The installation of the ACU should be inspected for corrosion on the ACU and the structure it is mounted on. The fasteners should be inspected for tightness and general condition.

RSM Inspection

The RSM(s) should be visually inspected for damage and wear on the lightning strip. RSM wiring should be checked for damage, chafing, or excessive wear. Verify RSM doubler plate bonding from the ground stud to airframe ground is \leq 3 milliohms to maintain HIRF and Lightning compliance. The RSM installation and doubler should be inspected for corrosion on the RSM, the RSM shim (optional), the fuselage skin, and the doubler. The installation should be inspected for cracks in the fuselage, and loose or damaged fasteners.

Configuration Module Inspection

The Configuration Module(s) should be checked for damage. The Configuration Module wiring should be checked for damage, chafing, or excessive wear.

EA100 Inspection - if installed

The EA100 should be inspected for damage and its operation should be verified using documents identified in Section 1 of this document. The EA100 wiring should be checked for damage, chafing, or excessive wear. Verify EA100 chassis bonding from the face of the unit (connector side) to airframe ground is \leq 3 milliohms to maintain HIRF and Lightning compliance. The installation should be inspected for corrosion on the EA100 and the structure it is mounted on. The fasteners should be inspected for tightness and general condition.



EBB58 Inspection -if installed

The EBB58 Emergency Backup Battery should be inspected for damage to the battery and mounting tray. Battery operation should be verified using Section 9 of this ICA. Verify \leq 3 milliohms from mounting tray to airframe ground. The wiring should be checked for damage, chafing, or excessive wear.

APS4A Inspection- if installed

The APS4A should be inspected for damage and its operation should be verified using documents identified in Section 4 of this document. The APS4A wiring should be checked for damage, chafing, or excessive wear. Verify APS4A chassis bonding from one of the cover retaining cap screws to airframe ground is \leq 3 milliohms to maintain HIRF and Lightning compliance. The installation should be inspected for corrosion on the APS4A and the structure it is mounted on. The fasteners should be inspected for tightness and general condition.

CG100 Inspection- if installed

The CG100 should be inspected for damage and its operation should be verified using documents identified in Section 4 of this document. The CG100 wiring should be checked for damage, chafing, or excessive wear. Verify CG100 chassis bonding from face of the unit (connector side) to airframe ground is \leq 3 milliohms to maintain HIRF and Lightning compliance. The installation should be inspected for corrosion on the CG100 and the structure it is mounted on. The fasteners should be inspected for tightness and general condition.

12.1 Inspection Checklist

FAR 43.15, additional performance rules for inspections, Para. (c)(1) Annual and 100-hour inspections, requires "Each person performing an annual or 100-hour inspection shall use a checklist while performing the inspection." Depending on the options and thus the associated complexity, it may be advantageous to prepare a checklist to be used when performing an Annual or 100-hour inspection. For all installations, the information will be found in Sections 11 and 12 of this document. Those items marked "If Installed" means that the inspection should only be conducted if the equipment is installed in the aircraft. Refer to the EFD1000 Aircraft Flight Manual Supplement, document 900–00008–001 for this aircraft to determine the equipment installed.

Section 12 Checklist

- 1. Inspect the EFD(s) for damage and their operation in accordance with Section 12 of this document.
- 2. Inspect the ACU or ACU2 (if installed) for damage and its operation in accordance with Section 12 of this document.
- 3. Inspect the RSMs for damage and wear in accordance with Section 12 of this document.
- 4. Inspect the Configuration Module(s) for damage in accordance with Section 12 of this document.
- 5. Inspect the EA100 (if installed) for damage and its operation in accordance with Section 12 of this document.
- 6. Inspect the EBB58 (if installed) for damage in accordance with Section 12 of this document.
- 7. Inspect the APS4A (if installed) for damage and its operation in accordance with Section 12 of this document.
- 8. Inspect the CG100 (if installed) for damage and its operation in accordance with Section 12 of this document.

13 Troubleshooting

NOTE:

For more information about recognizing malfunctions, see the checkout procedure Sections 10 and 11 in the EFD1000 and EFD500 SW v2.X Installation Manual, 900-00003-001 Rev CF or later or EFD1000 E5 Dual Electronic Flight Instrument (EFI) Install Manual, 900-00041-001 Rev () or later.

Malfunction & How to Recognize the	Cause	Remedy
Malfunction		
IOP initialization	a) Fail	a) Replace EFD
failure	b) System reboots after IOP test	b) Replace EFD
ARINC initialization	a) Fail	a) Replace EFD
failure		
RS232 initialization	a) Fail	a) Replace EFD
failure		
Config Module	a) Fail	a) Check Config Module wiring. Replace
initialization failure		Config Module.
	b) Wrong CM version	b) Install correct SW version CM.
	c) System reboots after Config	c) v2.0 or v2.1 display installed with a
	Module Test	v2.2 CM. Install correct CM or EFD.
	d) displays "Initializing" for more	d) Config Module unplugged or mis-
	than 20 seconds	wired.
RSM initialization	a) Fail (x)	a) Check RSM to PFD wiring for shorts
failure		or opens. Repair or replace RSM. Repair
		or replace PFD.
IMU initialization	a) Fail	a) Replace EFD
failure		
ADC initialization	a) Fail	a) Replace EFD
failure		
ADAHRS	a) Fail	a) Replace EFD
initialization failure	b) "Initializing" for more than 3	b) Remove Pitot and Static line from
	minutes	back of EFD and reboot. If problem
		still exists then replace the EFD. If
		problem clears then repair Pitot or
		Static obstruction/kink.
	c) "Initializing" for more than 3	c) Repair RSM wiring or replace RSM.
	minutes with a RSM Fail above.	

EFD1000 Startup Page Faults (SW v2.0 and above)



EFD1000 General Faults (SW v2.0 and above)

Malfunction & How to	Cause	Remedy
Recognize the Malfunction		
Display does not power on	a) EFD missing A/C power	a) Check EFD circuit breaker, EFD
(Note: there can be up to a		on/off switch on panel, wiring, and
20 second delay from the		A/C battery voltage > 11.5 volts.
application of power to a	b) EFD may have been	b) Switch unit off using "REV" button or
visible display)	improperly shut down	"SHUT DOWN" command from Main
		Menu page 6.
	c) EFD missing A/C ground	c) Check wiring to EFD
	d) EFD is defective	d) Repair or replace EFD
Display does not power off	a) Airspeed is above 30kts	a) Normal operation
(Note: EFD will switch to	b) EFD may have been	b) Switch unit off using "REV" button or
battery if airspeed is	switched to internal	"SHUT DOWN" command from Main
greater than 30kts.)	battery	Menu page 6.
	c) EFD may have been	c) Hold "REV" button for 20 seconds or
	improperly shut down	unplug EFD internal battery for 3
		seconds
	d) EFD is defective	d) Repair or replace EFD
Display flashes on/off,	a) Configuration Module	a) Check CM plug and wiring from EFD
black/white or blue/white	unplugged or miswired	to CM
repetitively	b) RSM or CM wiring short	b) Verify RSM pin 6 or CM pin 1 is not
		shorted to aircraft ground or another
		pin.
	c) Configuration module	c) Repair or replace CM
	defective	
	d) EFD defective	d) Repair or replace EFD
"CONFIG MODULE LINK	a) Configuration Module	a) Check CM plug and wiring from PFD
FAIL" message (SW v1.X)	unplugged or mis-wired	to CM
-	b) Configuration module	b) Repair or replace CM
	defective	
	c) PFD defective	c) Repair or replace PFD
"INITIALIZING" message for	a) RSM to PFD	a) Check RSM to PFD wiring for shorts
more than 60 seconds	communication lost	or opens.
(SW v1.X)	b) RSM failed	b) Repair or replace RSM
	c) PFD failed	c) Repair or replace PFD
"RSM LINK FAIL" message	a) RSM to PFD	a) Check RSM to PFD wiring for shorts
(SW v1.X)	communication lost	or opens.
	b) RSM failed	b) Repair or replace RSM
	c) PFD failed	c) Repair or replace PFD
"WRONG CONFIG MODULE"	a) PFD is at one software	a) Convert config module per
message (SW v1.X)	level and config module is	appropriate service bulletin.



ALTIMETER, AIRSPEED, VSI FAIL (RED-X)a) Air data sensor has not had sufficient warm-up time.a) Allow up to 20 minutes at temps below -20°C for flags to clearb) Pitot/static lines reversedb) Connect pitot line to "P" port and static line to "S" port on EFD c) Repair or replace EFDATTITUDE FAIL or DIRECTION FAIL (RED-X) (Note: Attitude flags could take up to 3 minutes to clear at temps below -20a) AHRS sensor has not completed initialization.a) Allow up to 3 minutes for AHRS to initialize.Oclear at temps below -20 °C)c) Pitot and/or Static lines rossed, unplugged, or blocked.c) Correct pitot/static plumbing issue.ATTITUDE FAIL and DIRECTION FAIL associated with "CHECK PITOT HEAT" messagea) In Flight, Normal if pitot bl On Ground, Normal ifa) Use pitot heat or check pitot system for blockage.	Malfunction & How to	Cause	Remedy
FAIL (RED-X)had sufficient warm-up time.below -20°C for flags to clearb) Pitot/static linesb) Connect pitot line to "P" port and static line to "S" port on EFD c) Repair or replace EFDATTITUDE FAIL or DIRECTION FAIL (RED-X) (Note: Attitude flags could take up to 3 minutes to clear at temps below -20a) AHRS sensor has not completed initialization.a) Allow up to 3 minutes for AHRS to initialize.°C)C) Pitot and/or Static lines crossed, unplugged, or blocked.c) Pitot and/or Static lines crossed, unplugged, or blocked.c) Correct pitot/static plumbing issue.ATTITUDE FAIL and DIRECTION FAIL associated with "CHECK PITOT HEAT" messagea) In Flight, Normal if pitot block of the core other.a) Use pitot heat or check pitot system for blockage.b) On Ground, Normal if b) No further action required unlessb) No further action required unless	Recognize the Malfunction		
time. b) Pitot/static lines reversedb) Connect pitot line to "P" port and static line to "S" port on EFD c) Repair or replace EFDATTITUDE FAIL or DIRECTION FAIL (RED-X) (Note: Attitude flags could take up to 3 minutes to clear at temps below -20 °C)a) AHRS sensor has not completed initialization. b) RSM failed/data missing. c) Pitot and/or Static lines crossed, unplugged, or blocked.a) Allow up to 3 minutes for AHRS to initialize.ATTITUDE FAIL and DIRECTION FAIL associated with "CHECK PITOT HEAT" messagec) Pitot and/or Static lines crossed, unplugged, or blockage due to ice or other.c) No further action required unless		,	
b) Pitot/static lines reversedb) Connect pitot line to "P" port and static line to "S" port on EFD c) Repair or replace EFDATTITUDE FAIL or DIRECTION FAIL (RED-X) (Note: Attitude flags could take up to 3 minutes to clear at temps below -20a) AHRS sensor has not completed initialization. b) RSM failed/data missing. c) Pitot and/or Static lines crossed, unplugged, or blocked.a) Allow up to 3 minutes for AHRS to initialize.ATTITUDE FAIL and DIRECTION FAIL associated with "CHECK PITOT HEAT" messagec) Pitot, static lines to for Ground, Normal if b) No further action required unless	FAIL (RED-X)		below -20°C for flags to clear
reversedstatic line to "S" port on EFD c) Repair or replace EFDATTITUDE FAIL or DIRECTION FAIL (RED-X) (Note: Attitude flags could take up to 3 minutes to clear at temps below -20a) AHRS sensor has not completed initialization. b) RSM failed/data missing. c) Pitot and/or Static lines crossed, unplugged, or blocked.a) Allow up to 3 minutes for AHRS to initialize. b) Check RSM to EFD wiring. Repair or replace RSM. c) Correct pitot/static plumbing issue.°C)C) Pitot and/or Static lines crossed, unplugged, or blocked. d) EFD is defectivec) Repair or replace EFD.ATTITUDE FAIL and DIRECTION FAIL associated with "CHECK PITOT HEAT" messagea) In Flight, Normal if pitot other.a) Use pitot heat or check pitot system for blockage.b) On Ground, Normal if b) No further action required unlessb) No further action required unless			
ATTITUDE FAIL or DIRECTION FAIL (RED-X) (Note: Attitude flags could take up to 3 minutes to clear at temps below -20a) AHRS sensor has not completed initialization. b) RSM failed/data missing. c) Pitot and/or Static lines crossed, unplugged, or blocked. d) EFD is defectivea) Allow up to 3 minutes for AHRS to initialize.ATTITUDE FAIL and DIRECTION FAIL associated with "CHECK PITOT HEAT" messagec) Pitot and/or Static lines crosult and not static lines crossed, unplugged, or blocked. d) Repair or replace EFD.c) Correct pitot/static plumbing issue.ATTITUDE FAIL and DIRECTION FAIL associated with "CHECK PITOT HEAT"a) In Flight, Normal if pitot other.a) Use pitot heat or check pitot system for blockage.b) On Ground, Normal if b) No further action required unlessb) No further action required unless			-
c) Air data sensor failedATTITUDE FAIL or DIRECTION FAIL (RED-X) (Note: Attitude flags could take up to 3 minutes to clear at temps below -20a) AHRS sensor has not completed initialization.a) Allow up to 3 minutes for AHRS to initialize.b) RSM failed/data missing.b) RSM failed/data missing.b) Check RSM to EFD wiring. Repair or replace RSM.°C)c) Pitot and/or Static lines crossed, unplugged, or blocked.c) Pitot adfectiveATTITUDE FAIL and DIRECTION FAIL associated with "CHECK PITOT HEAT" messagea) In Flight, Normal if pitot other.d) Repair or replace EFD.b) On Ground, Normal ifb) No further action required unless		reversed	-
ATTITUDE FAIL or DIRECTION FAIL (RED-X) (Note: Attitude flags could take up to 3 minutes to clear at temps below -20a) AHRS sensor has not completed initialization. b) RSM failed/data missing.a) Allow up to 3 minutes for AHRS to initialize.°C)°C)°C)°C) Pitot and/or Static lines crossed, unplugged, or blocked. d) EFD is defectivec) Correct pitot/static plumbing issue.ATTITUDE FAIL and DIRECTION FAIL associated with "CHECK PITOT HEAT"a) In Flight, Normal if pitot other.d) Repair or replace EFD.ATTITUDE FAIL associated with "CHECK PITOT HEAT"b) On Ground, Normal if b) On Ground, Normal ifb) No further action required unless			c) Repair or replace EFD
DIRECTION FAIL (RED-X) (Note: Attitude flags could take up to 3 minutes to clear at temps below -20completed initialization. b) RSM failed/data missing.initialize. b) Check RSM to EFD wiring. Repair or replace RSM.°C)C) Pitot and/or Static lines crossed, unplugged, or blocked. d) EFD is defectivec) Pitot and/or Static lines d) Repair or replace EFD.ATTITUDE FAIL and DIRECTION FAIL associated with "CHECK PITOT HEAT"a) In Flight, Normal if pitot other.a) Use pitot heat or check pitot system for blockage.b) On Ground, Normal if b) No further action required unlessb) No further action required unless		c) Air data sensor failed	
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take up to 3 minutes to clear at temps below -20 °C)c) Pitot and/or Static lines crossed, unplugged, or blocked.replace RSM. c) Correct pitot/static plumbing issue.°C)c) Pitot and/or Static lines crossed, unplugged, or blocked.c) Correct pitot/static plumbing issue.ATTITUDE FAIL and DIRECTION FAIL associated with "CHECK PITOT HEAT"a) In Flight, Normal if pitot blockage due to ice or other.a) Use pitot heat or check pitot system for blockage.b) On Ground, Normal ifb) No further action required unless	DIRECTION FAIL (RED-X)	completed initialization.	initialize.
clear at temps below -20 °C)c) Pitot and/or Static lines crossed, unplugged, or blocked.c) Correct pitot/static plumbing issue.°C)d) EFD is defectived) Repair or replace EFD.ATTITUDE FAIL and DIRECTION FAIL associated with "CHECK PITOT HEAT"a) In Flight, Normal if pitot blockage due to ice or other.a) Use pitot heat or check pitot system for blockage.b) On Ground, Normal if b) No further action required unlessb) No further action required unless	(Note: Attitude flags could	b) RSM failed/data missing.	b) Check RSM to EFD wiring. Repair or
°C)crossed, unplugged, or blocked. d) EFD is defectived) Repair or replace EFD.ATTITUDE FAIL and DIRECTION FAIL associated with "CHECK PITOT HEAT"a) In Flight, Normal if pitot blockage due to ice or other.a) Use pitot heat or check pitot system for blockage.b) On Ground, Normal if b) No further action required unless	take up to 3 minutes to		replace RSM.
blocked.d) EFD is defectived) Repair or replace EFD.ATTITUDE FAIL anda) In Flight, Normal if pitota) Use pitot heat or check pitot systemDIRECTION FAIL associatedblockage due to ice orfor blockage.with "CHECK PITOT HEAT"other.b) On Ground, Normal ifb) No further action required unless	clear at temps below -20	c) Pitot and/or Static lines	c) Correct pitot/static plumbing issue.
d) EFD is defectived) Repair or replace EFD.ATTITUDE FAIL anda) In Flight, Normal if pitota) Use pitot heat or check pitot systemDIRECTION FAIL associatedblockage due to ice orfor blockage.with "CHECK PITOT HEAT"other.b) On Ground, Normal ifb) No further action required unless	°C)	crossed, unplugged, or	
ATTITUDE FAIL and DIRECTION FAIL associated with "CHECK PITOT HEAT"a) In Flight, Normal if pitot blockage due to ice or other.a) Use pitot heat or check pitot system for blockage.b) On Ground, Normal if b) On Ground, Normal ifb) No further action required unless		blocked.	
DIRECTION FAIL associated with "CHECK PITOT HEAT"blockage due to ice or other.for blockage.messageb) On Ground, Normal ifb) No further action required unless		d) EFD is defective	d) Repair or replace EFD.
with "CHECK PITOT HEAT"other.messageb) On Ground, Normal ifb) No further action required unless	ATTITUDE FAIL and	a) In Flight, Normal if pitot	a) Use pitot heat or check pitot system
message b) On Ground, Normal if b) No further action required unless	DIRECTION FAIL associated	blockage due to ice or	for blockage.
	with "CHECK PITOT HEAT"	other.	
	message	b) On Ground, Normal if	b) No further action required unless
GPS reception is marginal message is due to faulty GPS system,		GPS reception is marginal	message is due to faulty GPS system,
and GPS GS ramps above then repair GPS system.		and GPS GS ramps above	then repair GPS system.
50Kts intermittently.			
DEGRADED MODE (sw 2.10 a) In Flight, Normal if pitot a) Use pitot heat or check pitot system	DEGRADED MODE (sw 2.10		a) Use pitot heat or check pitot system
and later) – GPS blockage due to ice or for blockage.		-	
groundspeed is above other.	,	-	5
50kts and airspeed is below b) On Ground, Normal if b) No further action required unless	•		b) No further action required unless
30kts GPS reception is marginal message is due to faulty GPS system,	•		•
and GPS GS ramps above then repair GPS system.			
50Kts intermittently.		-	
CROSS CHECK ATTITUDE a) If it occurred on system a) RESET AHRS	CROSS CHECK ATTITUDE		a) RESET AHRS
message (yellow) start.		· ·	
(also see sluggish AHRS b) Normal after abrupt b) RESET AHRS	•		b) RESET AHRS
performance maneuvers on ground or		-	
troubleshooting) in air		-	



Malfunction & How to	Cause	Remedy
Recognize the Malfunction		
Red Slash through	a) GPS or VLOC receiver	a) Turn on GPS or VLOC receiver
Navigation Sensor (i.e.,	turned off.	
GPS1, NAV2)	b) GPS does not have a	b) Allow GPS to acquire a position and
	valid "TO" waypoint and position	enter a flight plan or Direct To
	c) GPS or VLOC receiver	c) See GPS/VLOC manufacturer's
	failed	instructions for troubleshooting
	d) ACU not powered	d) Check ACU circuit breaker
	e) Wiring fault between sensor and ACU or EFD	e) Check wiring between GPS/VLOC and ACU or EFD
	f) ACU to EFD wiring fault.	f) Check ACU circuit breaker, check
		ACU to EFD A429 wiring and ACU to sensor wiring
	g) ACU is defective.	g) Repair or replace ACU
	h) EFD is defective.	h) Repair or replace EFD
GPS1 or GPS2 selection not	a) GPS receiver turned off	a) Turn on GPS and initialize
available on Display	b) GPS does not have a	b) Allow GPS to acquire a position and
(GNS430/GNS530/GNS480	valid "TO" waypoint and	enter a flight plan or Direct To
only)	position	
	c) GNS CDI is selected to	c) Verify the GNS CDI is selected to
	VLOC.	GPS.
	d) GPS to EFD A429 wiring	d) Check A429 wiring for shorts, opens
	issue.	or crossed A and B lines.
	e) GPS defective.	e) Repair or replace GPS
	f) EFD defective.	f) Repair or replace EFD
Autopilot or analog	a) ACU chassis not	a) Ground ACU chassis to airframe
NAV/GPS inoperative	grounded	ground
	b) ACU not powered	b) Check ACU circuit breaker and
		power/grounds
	c) ACU to sensor wiring	c) Check ACU to sensor wiring
	d) ACU to EFD wiring	d) Check ACU to EFD A429 wiring
	e) ACU fault	e) Repair or replace ACU
	f) EFD fault	f) Repair or replace EFD



Malfunction & How to Recognize the Malfunction	Cause	Remedy
"ERRONEOUS CALIBRATION VALUES" message during RSM Cal (SW v2.0 and later)	a) RSM is tilted more than allowed per Section 6 of this manual	a) Shim RSM to within limits defined in Section 6 of this manual
or Excessive Heading errors in	b) Poor RSM calibration	b) Re-run RSM calibration at constant rate turns on flat ground.
one quadrant, or errors that are higher than actual in some quadrants and lower	c) RSM calibrated too close to buildings or ferrous objects	c) Re-run RSM calibration away from buildings and other ferrous objects
than actual in other quadrants.	d) Ferrous hardware used to mount RSM e) Airframe or external	d) Only non-ferrous screws, nuts, washers may be used on RSM
	magnetic interference	e) Check for magnetized areas on airframe close to RSM. Verify no ferrous hardware is near RSM. Degauss magnetized area(s)
Sluggish or Poor AHRS (ADI)	a) RSM magnetic	a) Survey RSM location using handheld
performance	interference	compass per Section 6.9.1. Verify there are no cabin speakers within
Poor AHRS performance in		3ft of RSM. Degauss any areas found
steep bank turns		to be magnetized or remove magnetism by other methods.
Sluggish compass card	b) RSM has become magnetized.	b) With power removed from EFD1000 system degauss RSM and general
(Note: may or may not be		area using degausser.
associated with "Cross Check Attitude" message)	c) "Pitch Attitude Trim" or "Panel Tilt Pitch Compensation" adjustment made without performing a subsequent RSM Calibration.	c) Perform an RSM Calibration per Section 10.5.2
	d) Pitot and/or Static line connections at EFD blocked, kinked, or unplugged.	d) Check pitot/static connections and plumbing for blockage. Check IAS and ALT sensor per Section 10.
	e) Normal after abrupt maneuvers.	e) Perform AHRS Reset
Excessive Heading Lead /	Magnetic Interference	Verify that all steps have been
Lag during or after turns		accomplished to remove magnetic
(>7°)		interference (see section 6.9.4), then
		contact an Aspen Field Service Engineer



Malfunction & How to	Cause	Remedy
Recognize the Malfunction		
Autopilot has lateral offset	a) Autopilot roll "null"	a) Follow the autopilot manufacturer's
in GPSS or APPR mode	centering out of	guidelines for adjusting roll "null"
(HDG Bug may also be out	adjustment	centering
of center)		
Century II/III autopilot	a) Value of R1 set	a) Follow the autopilot manufacturer's
performance poor in all	incorrectly	instructions for checking NAV
modes		intercept angle. Larger value for R1
		will raise angle and smaller value of
		R1 will lower intercept angle. See
		Tech Note 2009–06.
OAT Display dashed	a) Wiring fault between EFD	a) Check wiring
	and RSM	
	b) RSM is defective	b) Repair or replace RSM
WIND vector, velocity, and	a) Groundspeed < 20kts	a) Normal operation
direction display dashed	b) No GPS ground track	b) GPS not computing GTK
(Note: wind readout will	c) Airspeed failed	c) See AIRSPEED FAIL troubleshooting
dash when velocity is < 10		procedure
kts)		
OBS mode inoperative on	a) GPS A429 IN bus	a) See Figure 9.27 for GPS
GPS	configured wrong	configuration notes
	b) ARINC 429 "A" and "B"	b) Correct wiring error to GPS A429 IN
	lines reversed	bus
"CROSS LINK FAILURE"	a) PFD or MFD not powered	a) Power up all EFD displays
message	up	
	b) PFD or MFD inter-	b) Check wiring per diagrams in
	system bus wiring fault	Section 9
	c) PFD or MFD is defective	c) Repair or Replace defective EFD
"DATABASE FAILURE"	a) Data Card (microSD) is	a) Insert Data Card in display
message	not inserted in MFD	
	display.	
	b) Wrong Data Card	b) Insert correct Data Card See Section
	inserted.	1 for authorized database part
	c) Data Card is bad	numbers
	d) MFD card slot is	c) Replace data card with new
	defective	d) Repair or replace MFD display
"Database Init" message	a) Database is missing or	a) Insert functional database card
-	files are missing from	
	card	



Malfunction & How to	Cause	Remedy
Recognize the Malfunction		(Contract)
"TERRAIN FAIL" message	a) Data Card not inserted b) Data Card failed	a) Insert valid MFD Database b) Insert valid MFD Database
	c) Heading fail	c) Verify EFD1000 MFD Direction Indicator is valid and repair if needed. EFD500 MFD inter- communication bus to PFD may have failed or is not configured.
	d) GPS position fail	d) Verify GPS has good position data
	e) Altitude fail	e) Verify EFD1000 Altitude is valid. EFD500 MFD intercommunication bus to PFD may have failed or is not configured.
"TFC FAIL" message	a) Traffic sensor is	a) Verify traffic processor is turned on
	configured but not valid.	and is operational.
Dedicated Traffic Display page messages	See AFMS or pilots guide	
Dedicated WX500 Display page messages	See AFMS or pilots guide	
Dedicated Weather Display page messages	See AFMS or pilots guide	
"RSM GPS" message	a) Message is on MFD and a -002 or -003 RSM is installed.	a) Set RSM GPS Enable to DISABLE in installation menu.
	b) New RSM installation.	 b) New RSM installations may need to acquire an almanac and could require up to 15 minutes to clear.
	c) Wiring issue between	c) Check RSM pins 1 and 2 for
	EFD and RSM.	continuity to EFD.
	d) RSM GPS engine has	d) Replace RSM.
	failed.	



Fault	Cause	Corrective Action
	EA100	
A/P AHRS FAIL lamp is never illuminated when the EA100 circuit breaker is engaged and the circuit is closed and energized (press to test fails)	a) Probable lamp failure. The A/P AHRS FAIL lamp power source is the autopilot circuit.	 a) Verify the autopilot circuit breaker is not tripped. b) Check wiring for the lamp and autopilot circuit breaker. If OK, replace the A/P AHRS FAIL lamp.
A/P AHRS FAIL lamp is illuminated whenever the EA100 circuit breaker is engaged and the circuit is closed and energized.	a) EA100 is not functioning.	 a) Verify the EFD1000 IP ADDR/SUBNET MASK/PORT is set correctly (see "Configuration" in Appendix E of this manual). b) Verify the EFD1000 has software version 2.2.2 or later. c) Verify the A/P AHRS circuit breaker is not tripped. Check the wiring to the EA100. If OK, replace the EA100. d) Normal operation if EA100 Alignment Tool is in use. Use "Engage Relay" to close relay contact and turn off light.
Autopilot has lateral offset in GPSS or APPR mode (HDG Bug may also be out of center)	a) Autopilot roll "null" centering out of adjustment.	a) Follow the autopilot manufacturer's guidelines for adjusting roll "null" centering.
	APS4A	
Altitude Preselect function is inoperative when the autopilot altitude hold function is correct.	 a) Failure of the APS4A, or b) Failure of the EFD1000 ground assert to the APS4A when the altitude alerter reaches the selected altitude. 	 a) Verify the APS4A circuit breaker is not tripped. b) Check wiring and the presence of the ground assert when the altitude alerter reaches the selected altitude. Use ground elevation for the altitude alerter selection.
Altitude Preselect function is inoperative when the autopilot altitude hold function is not correct.	a) Failure of the autopilot.	a) Refer to autopilot troubleshooting procedures.

System Troubleshooting -continued



Fault	Cause	Corrective Action		
CG100				
The SSID "AspenCG100" not broadcast	 a) CG100 not powered on b) CG100 antenna disconnected c) CG100 is defective 	 a) Repair wiring/switch/circuit breaker. b) Verify antenna is connected or coax is ok if using remote antenna. c) Before replacing the CG100 check to see if the LEDs are lit under the SD card cover. If the LEDs are not lit then the CG100 has malfunctioned. Replace CG100. 		
The wireless device does not link to the CG100.	Wrong password	If the correct password cannot be located, the CG100 must be returned to Aspen for repair.		
MFD will not communicate with CG100 • "Not Linked" message on MFD Gateway Page • GTWY Version Number reports UNKNOWN	a) CG100 IP Address wrong b) MFD IP Address wrong c) Ethernet wiring bad	 a) Use the "Aspen Flight Connect App" to set IP Address b) Set MFD IP Address to 192.168.28.12 for MFD1000 or 192.168.28.10 for MFD500 c) Check Ethernet wiring 		
GPS will not communicate with CG100 • GPS1 or GPS2 "Not Available" message on MFD Gateway Page	 a) GPS turned off or not beyond Test Page b) Wrong MFD RS232 Ports configured for GPS Type 4/5 c) RS232 wiring issue between MFD and GPS 	 a) Turn on GPS and press "OK" twice b) Verify the MFD has GPS TYPE 4 or 5 set on the proper RS232 ports. c) Check GPS to MFD wiring. 		



14 Removal and Replacement

This section provides instructions for removal and replacement of LRUs that have been previously installed in the aircraft. No special tools are required for the removal and replacement of any system LRUs. If an LRU is found to be defective it should be removed and returned to Aspen Avionics for repair or replacement.

Fastener Identification and Discard Recommendations:

The fasteners for the components identified below are identified in the EFD1000 and EFD500 SW v2.X Installation Manual, 900-00003-001 Rev BY or later and EFD1000 E5 Dual Electronic Flight Instrument (EFI) Install Manual 900-00041-001 Rev () or later. If the fasteners are deformed in any way they should be replaced.

EFD Removal

Verify power is off. Carefully insert a flat blade screwdriver into the locking mechanism on the top center of the EFD. While gently prying pull back the top of the EFD and extract from bracket. Remove nut securing braided ground strap to EFD. Remove pitot and static quick connectors (EFD1000 only) by pulling back outer spring loaded locking sleeve while unplugging connectors. To remove 44 pin D-sub connector unscrew both jackscrews fully and pull connector straight back.

EFD Replacement

Verify power is off. Install 44 pin D-sub connector and tighten jackscrews until connector is fully seated. Install pitot and static lines (EFD1000 only) to back of EFD by firmly pressing the fitting until fully seated (pitot and static quick connectors are keyed and cannot be crossed). Gently pull on connector to ensure proper connection. Connect braided bonding strap to EFD with nut. Insert bottom of EFD into bracket and pivot top forward until it locks into place on bracket.

Using section 10.6 of 900-00003-001 Rev BY or later (or 900-00041-001 Rev () or later, E5 only), verify all system interfaces are functional. Verify proper bonding per Section 10.1.2 (10.2 for E5). Perform a System Leak Test (Section10.6.3, EFD1000 systems only) and Sonalert or Audio Test (Section 10.6.11, PFD and EBD only).

EFD Battery Replacement

EFD battery replacement must only be performed by a properly certified individual or facility.

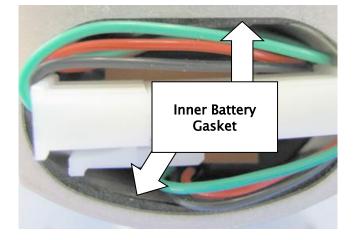
There are three types of replacement batteries:

- Battery Assy 413-00001-001 is specifically for the EFD1000 A-05-110-00 Rev A and the 910-00001-001 Rev ().
- Internal Battery Pack 409-00003-001 is for internal battery EFDs P/N 910-00001-001 Rev A and later and P/N 910-00001-002, -003, -004, -007, -011, -012, and -013.
- Internal Battery Pack 409-00003-002 is for all EFD1000 E5 PMA'd EFDs and P/N 910-00001-009, -010, -021, -023, and -027.

Remove the EFD from the aircraft panel as described above. Remove the two screws (one on each end) securing the oval-shaped battery cover plate to the rear of the EFD.

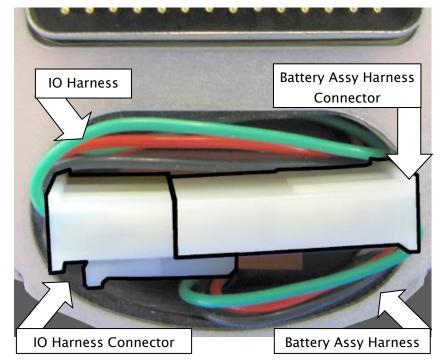
Use caution when removing the battery:

The Inner Battery Gasket (if installed) may extend partially into the battery cavity as shown in the image below. Carefully remove the battery to not disturb the gasket. *If damaged, the Inner Battery Gasket cannot be replaced in the field and the unit must be returned to the factory.*

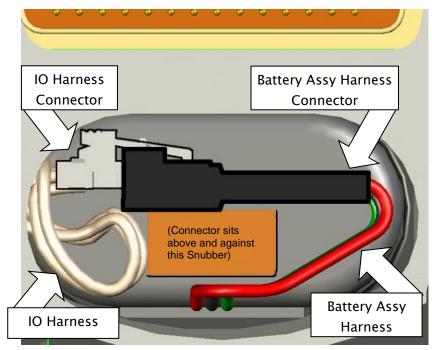


Unplug the battery connector from the IO Harness connector. Remove the old battery and install the new battery in the EFD. Then plug in the battery connector to the IO Battery Harness connector.

See the images below for connector placement and wire routing for each Battery type. To prevent pinching/shorting of wires, the wires must be routed as shown.



409-00003-00x Internal Battery Pack Connector & Wire Positioning



413-00001-001 Battery Assy Connector & Wire Positioning

Clean the threads of the two screws used to secure the battery cover. Place a small amount of Loctite[®] 242 on the threads of the cover screws, then position the cover plate, install the cover screws and torque to 12 in-lbs. Reinstall into panel as instructed in the EFD Replacement section above and then test the EFD.

ACU/ACU2 Removal

Verify power is off. Remove ACU by unscrewing the jackscrews of all D-sub connectors. Gently remove the connectors by pulling straight out. Remove the six (6) 6–32 mounting screws securing the ACU to the aircraft and remove unit from aircraft.

ACU/ACU2 Replacement

Verify power is off. Install ACU in mounting location and install six (6) 6-32 mounting screws through holes in ACU mounting tabs. Tighten to 12 in-lbs. Install all D-sub connectors securing each with the two jackscrews per connector.

Verify proper bonding per Section 10.1.2, then perform post installation tests in Sections 10.6.6, 10.6.7, 10.6.9, 10.6.10 of the EFD1000 and EFD500 SW v2.X Installation Manual 900–00003–001 Rev CF or later. For the E5, verify bonding per Section 10.2 and perform post install tests in Sections 10.6.5 thru 10.6.10 of the EFD1000 E5 Dual Electronic Flight Instrument (EFI) Install Manual 900–00041–001 Rev () or later.

CAUTION: <u>The RSM is very sensitive to local magnetic fields</u>. Do not use a magnetic tipped screw driver when removing and replacing the RSM.

RSM Removal

Verify power is off. It will be necessary to gain access to the underside of the RSM mounting location in order to unplug the RSM connector. Unscrew RSM electrical connector from inside and undo shield ground wire from ground stud. Remove sealant from around base of RSM and on mounting screws. Remove four (4) 8–32 non-ferrous mounting screws from RSM and remove RSM from aircraft taking care to guide 24 inch "pigtail" connector out through ½ inch hole in aircraft skin.

RSM Replacement

Verify power is off. Replace the O-ring on the RSM. Contact Aspen Avionics for replacement Oring (256-00001-001). Verify RSM shim is installed between aircraft skin and RSM if required. Feed circular connector down through ½ inch hole in aircraft skin and mount RSM (vent hole faces aft) with four (4) 8-32 non-ferrous screws. Tighten to 12-15 in-lbs. It is critical that the screws be non-ferrous to prevent the introduction of compass errors. Connect the circular electrical connector and cable tie harness to prevent chaffing and interference. Connect shield ground wire to ground stud. For RSM locations that are external or in a wet environment seal around base and on top of four mounting screws of the RSM using one of the following noncorrosive sealants:

Non-pressure vessel mounting	Dow Corning 738, MIL-A-46146 or equiv.
Pressure vessel mounting	Pro-Seal PS 870B-1/2, MIL-PRF-81733D, or equiv.

Verify proper bonding per Section 10.1.2, and perform RSM Calibration per Section 10.5 of the EFD1000 and EFD500 SW v2.X Installation Manual, 900–00003–001 Rev CF or later. Also check OAT operation per Section 10.6.4 and check RSM GPS operation per Section 10.6.6. For the E5 verify bonding per Section 10.2 and perform RSM Calibration per Section 10.5 of the EFD1000 E5 Dual Electronic Flight Instrument (EFI) Install Manual 900–00041–001 Rev () or later.

CM Removal

Verify power is off. Cut the two (2) cable ties affixing the CM to the PFD wiring harness. Unplug the Molex connector by pressing down on the locking tab and gently pulling the connector from the module.

CM Replacement

Verify power is off. Plug the Molex connector into the module until it clicks. Cable tie the module to the PFD wiring harness.

Perform the Installation Menu Unit Configuration per section 10.4.5 of the EFD1000 Installation Manual, 900-00003-001 Rev CF or later (or 900-00041-001 Rev () or later, for E5).

Perform RSM Calibration per Section 10.5 of the EFD1000 and EFD500 SW v2.X Installation Manual, 900-00003-001 Rev CF or later (or 900-00041-001 Rev () or later, for E5).

To display the angle of attack (AOA) indicator (if enabled), perform the AOA Calibration Instructions in the EFD1000 and EFD500 SW v2.X Installation Manual, 900-00003-001 Rev CF or later.

EA100 Removal

Verify power is off. Remove the EA100 by unscrewing the jackscrews of both D-sub connectors. Gently remove the connectors by pulling straight out. Remove the six (6) 6–32 mounting screws securing the EA100 to the aircraft and remove unit from aircraft.

EA100 Replacement

Verify power is off. Install EA100 in mounting location and install six (6) 8-32 mounting screws through holes in EA100 mounting tabs. Tighten to 12 in-lbs. Install both D-sub connectors, securing each with the two jackscrews per connector.

Verify EA100 bonding per the Mechanical Installation section and perform post installation tests in the EFD1000 and EFD500 SW v2.X Installation Manual 900-00003-001 Rev CF or later (or 900-00041-001 Rev () or later, for E5), Appendix E.

If the EA100 being installed is a replacement then configure it using the EA100 Alignment Tool and set the values to those recorded on the configuration table in the permanent aircraft records.

EBB58 Removal

Verify power is off. Unscrew two jackscrews that secure the D-sub connector to the battery and then unplug the connector. Spread battery tray hold down clips outward to release battery and slide battery out of tray.

EBB58 Replacement

Verify power is off. Slide battery into tray until hold down clips lock into place. Install D-sub connector and secure with both jackscrews.

NOTE: If the spring clip(s) are sprung so the pins do not fully seat, the mounting bracket must be replaced.

Turn on the EFD1000 MFD or EBD and switch unit to battery. Verify charge of 80% or greater. If battery is below 80% then charge battery to above 80% by switching EFD back to aircraft power. EBB58 battery will recharge as long as EFD is powered up on aircraft power.

EBB58 Tray Removal

Verify power is off. Remove the battery. Remove the four screws securing the tray to the airframe.

EBB58 Tray Replacement

Replace the four screws securing the tray to the airframe. Tighten to 12 in-lbs. Verify proper bonding per Section 10.1.2 of the EFD1000 Installation Manual, 900-00003-001 Rev CE or earlier.



APS4A Removal

Verify power is off. Remove the APS4A by unscrewing the jackscrews of the D-sub connector. Gently remove the connector by pulling straight out. Remove the four mounting screws securing the APS4A to the aircraft and remove unit from aircraft.

APS4A Replacement

Verify power is off. Install APS4A in its mounting location and install four 6-32 mounting screws through holes in APS4A mounting tabs. Tighten to 12 in-lbs. Install the D-sub connector, securing with two jackscrews per connector.

Verify APS4A bonding per the Mechanical Installation section and perform post installation tests in accordance with Appendix G – EFD1000 Installation Manual, 900–00003–001 Rev CF or later.

CG100 Removal

Verify power is off. Remove the CG100 by unscrewing the jackscrews of the D-sub connectors. Gently remove the connectors by pulling straight out. Remove the six mounting screws securing the CG100 to the aircraft and remove unit from aircraft.

CG100 Replacement

Verify power is off. Install CG100 in its mounting location and install six 6–32 mounting screws through holes in CG100 mounting tabs. Tighten to 12 in–lbs. Install the D–sub connectors, securing with two jackscrews per connector. Note – it may be necessary to remove the antenna from the old CG100 and install it on to the SMA connector of the replacement CG100.

Verify CG100 bonding per the Mechanical Installation section and perform post installation tests in accordance with Appendix H – EFD1000 Installation Manual, 900–00003–001 Rev CF or later.

NOTE: Appendix H of document 900-00008-001 directs the user to another supporting document (900-000023-001, see "CG100 Installation, and "System Checkout") information for the CG100. This is because the primary document for the STC is document 900-00003-001, and information regarding support documentation will be in this document.

15 Wiring and Component Location Data

INSTRUCTIONS:

- NOTE: The wire routing information placed here by the installer must be detailed enough to enable maintenance personnel to troubleshoot, repair, and service the electrical system. These diagrams must also include a method of determining connector type (if other than the connectors supplied by Aspen Avionics in the Installation Kits), wire type, and wire size. The system wiring diagrams are descriptive data of the systems used on the aircraft, and are part of the ICA.
- a) Draw in the locations of the EFD1000 system, including the EFD(s) (PFD, EBD, E5, MFD), RSM, optional ACU/ACU2, EBB58, EA100, CG100 and autopilot locations (Figures 1 and 2).
- b) Draw in the circuit breaker and switch locations on instrument panel (Figure 3).
- c) Draw in the EFD to RSM cable routing, including wire type and wire size.
- d) Draw in the ACU to EFD and ACU to autopilot cable routing, including wire type and wire size.
- e) Draw in the optional EA100 to EFD and EA100 to autopilot cable routing, including wire type and wire size.
- f) Draw in the optional CG100 to MFD cable routing.
- g) Draw in the optional CG100 USB port locations.
- h) Show the location of access panels for inspection and servicing the EFD1000 system, including diagrams of the access plates and any information necessary to gain access when access plates are not provided.



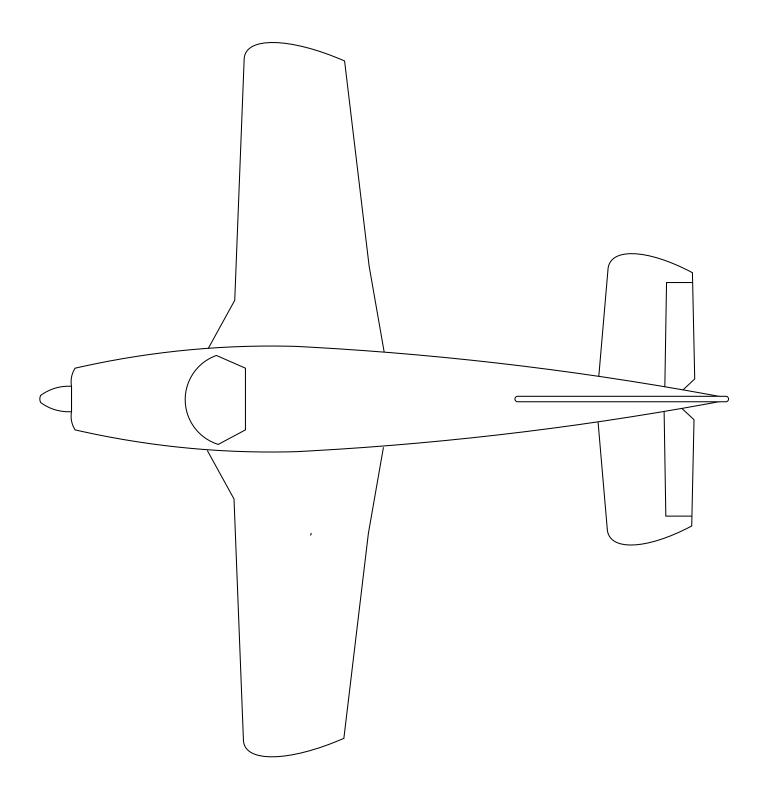
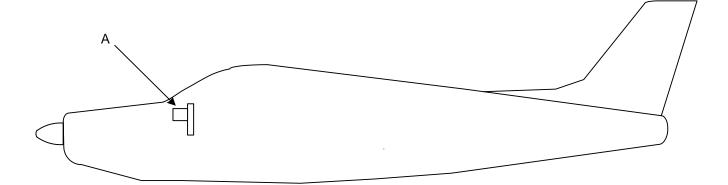


Figure 1 - EFD1000 Components and cable routing (top view)



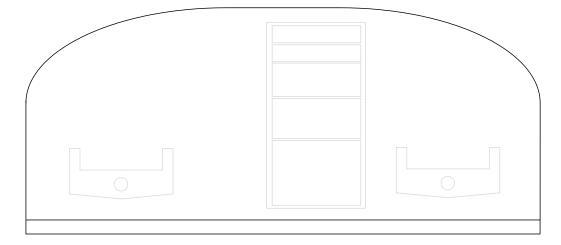




LRU Definitions

- A. EFD (CM is wired within 6" of EFD)
- B. RSM (PFD, EBD, or E5)
- C. ACU/2 #1 optional equipment
- D. ACU/2 #2 optional equipment
- E. MFD#1 and MFD#2 -optional
- F. RSM (MFD) optional

- G. EBB58 optional equipment
- H. Autopilot computer location -optional equipment
- J. EWR50 location optional equipment
- K. EA100 location optional equipment
- L. APS4A location optional equipment
- M. CG100 optional equipment





Circuit Breaker and Switch Definitions

- a) PFD/MFD/EBD/E5 circuit breakers
- b) PFD/MFD/EBD/E5 switch(s)
- c) ACU circuit breaker(s) optional
- d) A/P AHRS circuit breaker -w/opt. EA100
- e) EBB58 Emergency Disconnect Switch
- f) A/P AHRS FAIL light w/ opt. EA100
- g) PRESEL/(ARMED) switch optional
- h) A/P Source switch optional
- i) GTWY circuit breaker optional
- j) ASPEN GTWY switch optional



INSERT WIRING DIAGRAMS AFTER THIS PAGE

(The drawings must include detailed information on the interface of the EFD1000 system suitable for system troubleshooting)

INSERT THE FOLLOWING AFTER THIS PAGE

All inserts are from EFD1000 and EFD500 SW v2.X Installation Manual, 900-00003-001 Rev CF or later. For the EFD1000 E5 Dual EFI, the inserts are from the EFD1000 E5 Flight Display Installation Manual, 900-00041-001 Rev () or later. The sections and paragraph numbers in brackets [] are the locations in the 900-00041-001 document.

COMPLETED - CONFIGURATION PAGES - Section 10.4.6 & 10.4.7 [10.4.6]

COMPLETED - PRE-MODIFICATION CHECKLIST - TABLE 5-1 & 5-2 & 5-3 [Table 5-1]

COMPLETED – OPERATOR CONFIGURATION CHECKLIST FROM APPENDIX C [Installed Equipment Configuration Matrix from Appendix C]

COMPLETED – EFD1000/500 INSTALLATION FINAL CHECKSHEET FROM APPENDIX B [Appendix B]

COMPLETED - EA100 FLIGHT TEST and CONFIGURATION TABLE FROM APPENDIX E [Appendix E]